

### **Characteristics:**

A high quality and a high reflective material which provides optimal opacity. CAD-CUT® Universalreflex is suitable for work clothes and in areas where improved visibility is desired. Washable up to 60°C.

### **Processing Instructions:**

Before cutting the design, please remove the protective film and let the material repose for at least ½ hours.

#### *Heat application onto nylon:*

Temperature: 180°C  
Time: 5-8 seconds  
Pressure: medium  
Remove carrier: hot

#### *Heat application onto cotton and polyester:*

Temperature: 140°C  
Time: 5-8 seconds, re-seal again for an additional time for 3 - 4 seconds and cover image with a Teflon® Cover Sheet  
Pressure: low  
Remove carrier: immediately hot

### **Cut setting\* :**

Offset: 0,375 mm  
Pressure: 100 gt  
Speed: 15-20 cm/sec  
Plott: Cut in reverse (mirror image) with STAHLS' Twill blade

\*These are only guidelines. Test cuts are necessary to ensure correct parameters.

### **Application Information:**

Use on 100% cotton, cotton blends, 100% nylon, nylon blends and 100% polyester

### **Availability:**

50 cm width, 50 m length